

TAP AND DIE SETS # TDS

TAPS: HSS (High Speed Steel) - Ground Thread - For Tolerance Class 6H
 CS (Carbon Steel) - Rolled Thread - For Tolerance Class 6H
 For coarse thread in sets of 3 pieces per size (Taper, Plug and Bottom)
 DIES: Round, Solid - Rolled Thread - For Tolerance Class 6g
 Top Quality - Typical Origin: Germany, England, United States

METRIC - Right Hand - Coarse

ITEM	SIZE	THREAD	INCLUDES					CASE*	WEIGHT Lbs.
			TAPS	DIES	SIZES mm	TAP WR.	DIE STOCK		
TDS	110-HSS	Coarse	21	7	M 3, 4, 5, 6, 8, 10, 12	1	1	Metal	4
TDS	110-CS	Coarse	21	7	M 3, 4, 5, 6, 8, 10, 12	1	1	Metal	4
TDS	45-HSS	Coarse	27	9	M 3, 4, 5, 6, 8, 10, 12, 14, 16	2	6	Wood	15
TDS	45-CS	Coarse	27	9	M 3, 4, 5, 6, 8, 10, 12, 14, 16	2	6	Wood	15
TDS	46-HSS	Coarse	33	11	M 3, 4, 5, 6, 8, 10, 12, 14, 16, 18, 20	2	6	Wood	17
TDS	46-CS	Coarse	33	11	M 3, 4, 5, 6, 8, 10, 12, 14, 16, 18, 20	2	6	Wood	17
TDS	47-HSS	Coarse	39	13	M 3, 4, 5, 6, 8, 10, 12, 14, 16, 18, 20, 22, 24	3	7	Wood	32
TDS	47-CS	Coarse	39	13	M 3, 4, 5, 6, 8, 10, 12, 14, 16, 18, 20, 22, 24	3	7	Wood	32

METRIC - Fine Thread/Left Hand Thread

TDS	46-HSSFine	Fine	22	11	3 x .35, 4 x .5, 5 x .5, 6 x .75, 8 x 1, 10 x 1, 12 x 1.5, 14 x 1.5, 16 x 1.5, 18 x 1.5, 20 x 1.5	2	6	Wood	15
TDS	47-HSSFine	Fine	26	13	3 x .35, 4 x .5, 5 x .5, 6 x .75, 8 x 1, 10 x 1, 12 x 1.5, 14 x 1.5, 16 x 1.5, 18 x 1.5, 20 x 1.5, 22 x 1.5, 24 x 1.5	3	7	Wood	37
TDS	46-HSSLeft	Coarse Left Hand	33	11	M 3, 4, 5, 6, 8, 10, 12, 14, 16, 18, 22	2	6	Wood	17

BRITISH

ITEM	SIZE	MATERIAL	INCLUDES					CASE	WEIGHT Lbs.
			TAPS	DIES	SIZES mm	TAP WR.	DIE STOCK		
TDS	112-BSW	HSS	21	7	BSW(Coarse) 1/8, 3/16, 1/4, 5/16, 3/8, 7/16, 1/2	1	1	Metal	15
TDS	114-BSF	HSS	12	6	BSF(Fine) 3/16, 1/4, 5/16, 3/8, 7/16, 1/2	2	4	Wood	12
TDS	116-BSP	HSS	18	6	BSP(Parallel Pipe) 1/8, 1/4, 3/8, 1/2, 3/4, 1	3	4	Metal	15

How to Order
 Item #: TDS
 Size: 110-HSS
 Quantity: 2
 Tel: 1-888-966-MMCC

*Please note: At manufacturers discretion, type of case may vary or change.