

BSP LONG SHANK PRODUCTION TAPS # 7376

British Standard Pipe Thread - **Parallel Form** (ISO 228, BS 21)
High Speed Steel - Ground Thread - Reduced Shank - Designation "G"
Top Quality - Typical Origin: Germany, England, United States

NOMINAL DIA.	THREADS PER Inch	OVERALL LENGTH mm	THREAD LENGTH mm	DRILL DIA.
1/8 BSP	28	90	18	8.8
1/4 BSP	19	100	22	11.8
3/8 BSP	19	100	22	15.3
1/2 BSP	14	125	28	19
5/8 BSP	14	125	28	21
3/4 BSP	14	140	30	24.5
7/8 BSP	14	160	30	28.3
1 BSP	11	160	34	30.5
1 1/8 BSP	11	190	36	35.5
1 1/4 BSP	11	170	36	39.5
1 3/8 BSP	11	180	40	41.5
1 1/2 BSP	11	190	36	45
1 3/4 BSP	11	200	42	51
2 BSP	11	250	45	57



TAPER PIPE REAMERS # 749

For Use with **Tapered** Pipe Threads (BSPT)
High Speed Steel - Spiral Fluted - Taper 1:16 3/4 Inch Per Foot
Top Quality - Typical Origin: Germany, Austria, United States



PIPE NOM. DIA.	LARGE END DIAL	SMALL END DIAL	FLUTE LENGTH/Inch
1/8 BSPT	.362	.316	3/4
1/4 BSPT	.472	.406	1 1/16
3/8 BSPT	.606	.540	1 1/16
1/2 BSPT	.751	.665	1 3/8
3/4 BSPT	.962	.876	1 3/8
1 BSPT	1.212	1.103	1 3/4
1 1/4 BSPT	1.553	1.444	1 3/4
1 1/2 BSPT	1.793	1.684	1 3/4
2 BSPT	2.268	2.159	1 3/4

How to Order
Item #: 7376
Size: 3/4 BSP
Quantity: 20
Tel: 1-888-966-MMCC

Many other sizes available - **Please inquire.**

For Tap Wrenches and Die Stock Wrenches, please see Section 4B: Hand Wrenches & Tools.

For detailed technical information, please see Useful Information, Section 10.

The abbreviations "G" and "R" originated in France and Germany respectively. The French "G" stood for "Gas and was used to denote parallel thread (BSP) only. The German "R" stood for "Rohr" (Pipe) and was used to denote tapered pipe thread (BSPT).