

## BSP LONG SHANK PRODUCTION TAPS # 7376

British Standard Pipe Thread - **Parallel Form** (ISO 228, BS 21)  
High Speed Steel - Ground Thread - Reduced Shank - Designation "G"  
Top Quality - Typical Origin: Germany, England, United States

NOMINAL DIA.	THREADS PER Inch	OVERALL LENGTH mm	THREAD LENGTH mm	DRILL DIA.
<b>1/8 BSP</b>	28	90	18	8.8
<b>1/4 BSP</b>	19	100	22	11.8
<b>3/8 BSP</b>	19	100	22	15.3
<b>1/2 BSP</b>	14	125	28	19
<b>5/8 BSP</b>	14	125	28	21
<b>3/4 BSP</b>	14	140	30	24.5
<b>7/8 BSP</b>	14	160	30	28.3
<b>1 BSP</b>	11	160	34	30.5
<b>1 1/8 BSP</b>	11	190	36	35.5
<b>1 1/4 BSP</b>	11	170	36	39.5
<b>1 3/8 BSP</b>	11	180	40	41.5
<b>1 1/2 BSP</b>	11	190	36	45
<b>1 3/4 BSP</b>	11	200	42	51
<b>2 BSP</b>	11	250	45	57



## TAPER PIPE REAMERS # 749

For Use with **Tapered** Pipe Threads (BSPT)  
High Speed Steel - Spiral Fluted - Taper 1:16 3/4 Inch Per Foot  
Top Quality - Typical Origin: Germany, Austria, United States



PIPE NOM. DIA.	LARGE END DIAL	SMALL END DIAL	FLUTE LENGTH/Inch
<b>1/8 BSPT</b>	.362	.316	3/4
<b>1/4 BSPT</b>	.472	.406	1 1/16
<b>3/8 BSPT</b>	.606	.540	1 1/16
<b>1/2 BSPT</b>	.751	.665	1 3/8
<b>3/4 BSPT</b>	.962	.876	1 3/8
<b>1 BSPT</b>	1.212	1.103	1 3/4
<b>1 1/4 BSPT</b>	1.553	1.444	1 3/4
<b>1 1/2 BSPT</b>	1.793	1.684	1 3/4
<b>2 BSPT</b>	2.268	2.159	1 3/4

**How to Order**  
Item #: 7376  
Size: 3/4 BSP  
Quantity: 20  
Tel: 1-888-966-MMCC

Many other sizes available - **Please inquire.**

For Tap Wrenches and Die Stock Wrenches, please see Section 4B: Hand Wrenches & Tools.

For detailed technical information, please see Useful Information, Section 10.

The abbreviations "G" and "R" originated in France and Germany respectively. The French "G" stood for "Gas" and was used to denote parallel thread (BSP) only. The German "R" stood for "Rohr" (Pipe) and was used to denote tapered pipe thread (BSPT).