

## BSP TAPS SERIES # 7352 & DIES # 7223

TAPS: 7352 P = PLUG / 7352 B = BOTTOM / 7352 PB = 2 PIECE SET

British Standard Pipe Thread - **Parallel Form** (ISO 228, BS 21)

High Speed Steel - Ground Thread - Designation "G"

Top Quality - Typical Origin: Germany, England, United States



# 7352 - Tap



# 7223 - Die

NOMINAL DIA.	THREAD Per/Inch	MAJOR DIA.	MINOR DIA.	THREAD LENGTH Inch	OVERALL LENGTH Inch	TAP DRILL DIA. mm	DIE DIA. x HGT.	# 7352 P Plug	# 7352 B Bottom	# 7352 PB 2 pc. Set	# 7223 Die
1/8 BSP	28	.3830	.3372	3/4	2 1/2	8.8	30 X 11	x	x	x	x
1/4 BSP	19	.5180	.4506	3/4	2 1/2	11.8	38 X 10	x	x	x	x
3/8 BSP	19	.6560	.5886	3/4	2 3/4	15.3	45 X 14	x	x	x	x
1/2 BSP	14	.8250	.7336	7/8	3	19	45 X 14	x	x	x	x
3/4 BSP	14	1.0410	.9496	1	4	24.5	55 X 16	x	x	x	x
1 BSP	11	1.3090	1.1926	1 1/4	4 1/4	30.5	65 X 18	x	x	x	x
1 1/4 BSP	11	1.6500	1.5336	1 1/4	4 1/4	39.5	75 X 20	x	x	x	x
1 1/2 BSP	11	1.8820	1.7656	1 1/4	5 1/2	45	90 X 22	x	x	x	x
2 BSP	11	2.3470	2.2306	1 1/2	6 1/4	57	105 X 22	x	x	x	x
2 1/2 BSP	11	2.9600	2.8436	1 1/2	6 1/4	72.5	-	x	x	x	x
3 BSP	11	3.4600	3.3436	1 1/2	6 1/4	85.5	-	x	x	x	x
4 BSP	11	4.4500	4.3336	1 3/4	7	111	-	x	x	x	x

"x" denotes stock availability

## BSPT TAPS # 7352 & DIES # 7223

British Standard Pipe Thread - **Tapered Form** (ISO 7/1 - 7/2, BS 2779)

High Speed Steel - Ground Thread - Taper 1:16 - Designation "R"

Top Quality - Typical Origin: Germany, England, United States



# 7352 - Tap



# 7223 - Die

NOM. DIA.	THREAD Per/Inch	MAJOR DIA.	Large End DIA.	OVERALL LENGTH Inch	DIE DIA. x HGT.	# 7352 Tap	# 7223 Die
1/8 BSPT	28	.3830	.398	2 1/8	30 x 11	x	x
1/4 BSPT	19	.5180	.533	2 3/8	38 x 14	x	x
3/8 BSPT	19	.6560	.671	2 1/2	45 x 18	x	x
1/2 BSPT	14	.8250	.848	3 1/8	55 x 22	x	x
3/4 BSPT	14	1.0410	1.064	3 1/4	55 x 22	x	x
1 BSPT	11	1.3090	1.340	3 3/4	65 x 25	x	x
1 1/4 BSPT	11	1.6500	1.681	4	75 x 26	x	x
1 1/2 BSPT	11	1.8820	1.913	4 1/4	90 x 27	x	x
2 BSPT	11	2.3470	2.378	4 1/2	105 x 28	x	x

"x" denotes stock availability

**How to Order**  
Item #: 7352 B  
Size: 1/2 BSP  
Quantity: 40  
Tel: 1-888-966-MMCC

Many other sizes available - **Please inquire.**

For Tap Wrenches and Die Stock Wrenches, please see Section 4B: Hand Wrenches & Tools.

For detailed technical information, please see Useful Information, Section 10.

The abbreviations "G" and "R" originated in France and Germany respectively. The French "G" stood for "Gas and was used to denote parallel thread (BSP) only. The German "R" stood for "Rohr" (Pipe) and was used to denote tapered pipe thread (BSPT).