

BRITISH TAP AND DIE SETS # TDS

TAPS: HSS - Ground Thread

DIES: HSS - Solid

Top Quality - Typical Origin: Austria, German, United States

ITEM	SIZE	MATERIAL	INCLUDES					CASE	WEIGHT Lbs.
			TAPS	DIES	SIZES mm	TAP WRENCH	DIE STOCK		
TDS	112-BSW	HSS	21	7	BSW(Coarse) 1/8, 3/16, 1/4, 5/16, 3/8, 7/16, 1/2	1	1	Metal	15
TDS	114-BSF	HSS	12	6	BSF(Fine) 3/16, 1/4, 5/16, 3/8, 7/16, 1/2	2	4	Wood	12
TDS	116-BSP	HSS	18	6	BSP(Parallel Pipe) 1/8, 1/4, 3/8, 1/2, 3/4, 1	3	4	Metal	15

BA SERIES BRITISH TAPS AND DIES # 7352 - TAP # 7223 - DIE

BA = British Association - Thread Angle: 47 1/2°

TAPS: HSS - Ground Thread - Available Single - Taper - Plug - Bottom

DIES: HSS - Solid



7352 - Tap



7223 - Die

THREAD NOM. DIA.	TAPS				DIES ROUND # 7223	DIE DIA. x HT mm
	SINGLE TAP			3 PC SET # 7352 TPB		
	# 7352 T	# 7352 P	# 7352 B			
10 BA	X	X	X	X	X	16 x 5
9 BA	X	X	X	X	X	16 x 5
8 BA	X	X	X	X	X	16 x 5
7 BA	X	X	X	X	X	16 x 5
6 BA	X	X	X	X	X	20 x 5
5 BA	X	X	X	X	X	20 x 5
4 BA	X	X	X	X	X	20 x 5
3 BA	X	X	X	X	X	20 x 5
2 BA	X	X	X	X	X	20 x 5
1 BA	X	X	X	X	X	20 x 5
0 BA	X	X	X	X	X	20 x 5

"x" denotes stock availability

NOM. THREAD	15 BA	14 BA	13 BA	12 BA	11 BA	10 BA	9 BA	8 BA	7 BA	6 BA	5 BA	4 BA	3 BA	2 BA	1 BA	0 BA
MAJOR DIA. Inch	.0345	.0394	.0472	.0512	.0591	.0669	.0748	.0866	.0984	.1102	.1260	.1417	.1614	.1850	.2087	.2362
MINOR DIA. Inch	.0256	.0283	.0354	.0378	.0445	.0504	.563	.0661	.0756	.0850	.0980	.1106	.1268	.1468	.1661	.1890
THREAD Per Inch	120.9	110.4	101.6	90.7	81.9	72.5	65.1	59.0	52.9	47.9	43.0	38.5	34.8	31.4	28.2	25.4
PITCH Inch	.00826	.00905	.00984	.01102	.01220	.01378	.01535	.01692	.01889	.2086	.2322	.02598	.02874	.03189	.03543	.03937
MAJOR DIA. mm	0.90	1.00	1.20	1.30	1.50	1.70	1.90	2.20	2.50	2.80	3.20	3.60	4.10	4.70	5.30	6.00
TAP DRILL DIA.	-	-	-	-	-	1.4	1.55	1.8	2.05	2.3	2.65	3	3.45	4	4.5	5.1
DIE O.D. mm	-	-	-	-	-	16	16	16	16	20	20	20	20	20	20	20

How to Order
 Item #: TDS
 Size: 112 - BSW
 Quantity: 2
 Tel: 1-888-966-MMCC

*Please note: Many other sizes available - **Please inquire.**