

## SOLID CARBIDE 2 FLUTE END MILLS

Two Spiral Flutes - Parallel Shank - Solid Carbide - Center Cutting  
ISO Tolerance on Cutting DIA. e8  
Top Quality - Typical Origin: Austria, Germany, United States



**# 327 BC**  
Standard Cutting Style

DIAMETER mm	SHANK DIA. mm	LENGTH	
		OVERALL mm	FLUTE mm
2	3	38	8
2.5	3	38	12
3	3	38	12
3.5	4	50	12
4	4	50	14
4.5	5	50	14
5	5	63	16
6	6	63	19
7	7	63	22
8	8	63	22
9	9	63	22
10	10	63	25
11	11	76	25
12	12	76	25
14	14	88	32
16	16	88	38
18	18	100	38
20	20	100	38
22	22	100	38
25	25	100	38



**# 327 RC**  
Ball End Cutting Style

DIAMETER mm	SHANK DIA. mm	LENGTH	
		OVERALL mm	FLUTE mm
2	3	38	8
2.5	3	38	12
3	3	38	12
3.5	4	50	12
4	4	50	14
4.5	5	50	14
5	5	63	16
6	6	63	19
7	7	63	22
8	8	63	22
9	9	63	22
10	10	63	25
11	11	76	25
12	12	76	25
14	14	88	32
16	16	88	38
18	18	100	38
20	20	100	38
22	22	100	38
25	25	100	38

## HSS 2 FLUTE DOUBLE-END END MILLS # 327 B2

Double End - Center Cut - High Speed Steel  
Top Quality - Typical Origin: Austria, Germany, United States



DIAMETER mm	SHANK DIA. Inch	LENGTH	
		OVERALL mm	FLUTE mm
3	3/8	76	9.5
4	3/8	81	11
4.5	3/8	81	11
5	3/8	81	11
5.5	3/8	81	12.7
6	3/8	85	12.7
7	3/8	85	14
8	3/8	87	14
9	3/8	87	14

DIAMETER mm	SHANK DIA. Inch	LENGTH	
		OVERALL mm	FLUTE mm
10	3/8	94	19
11	3/8	94	25
12	1/2	94	25
14	1/2	125	28
16	5/8	141	35
18	5/8	141	35
20	5/8	153	38
22	7/8	153	47
25	1	170	50

**How to Order**  
Item #: 327 BC  
Size: 10  
Quantity: 4  
Tel: 1-888-966-MMCC