

## HSS 2 FLUTE END MILLS

Two Spiral Flutes - Parallel Shank - High Speed Steel - Center Cutting  
 ISO Tolerance on Cutting DIA. e 8  
 Top Quality - Typical Origin: Austria, Germany, United States



### # 327 BM

Shank DIA. in Millimeters

DIAMETER mm	SHANK DIA. mm	LENGTH	
		OVERALL mm	FLUTE mm
2	6	48	4
2.5	6	49	5
3	6	49	5
3.5	6	50	6
4	6	51	7
4.5	6	51	8
5	6	52	8
5.5	6	52	8
6	6	52	8
6.5	10	60	10
7	10	60	10
7.5	10	60	10
8	10	61	11
8.5	10	61	11
9	10	61	11
9.5	10	61	11
10	10	63	13
10.5	12	70	13
11	12	70	13
12	12	73	16
13	12	73	16
14	12	73	16
15	12	73	16
16	16	79	19
17	16	79	19
18	16	79	19
19	16	79	19
20	20	88	22
21	20	88	22
22	20	88	22
23	20	88	22
24	25	102	25
25	25	102	25
26	25	102	25
28	25	102	25
30	25	102	25
32	32	112	32
34	32	112	32
35	32	112	32
36	32	112	32
38	40	130	38
40	40	130	38
45	40	130	38

### # 327 BA

Shank DIA. in Inches

DIAMETER mm	SHANK DIA. Inch	LENGTH	
		OVERALL Inch	FLUTE Inch
3	3/8	2 5/16	3/8
3.5	3/8	2 3/8	7/16
4	3/8	2 3/8	7/16
4.5	3/8	2 3/8	7/16
5	3/8	2 7/16	7/16
5.5	3/8	2 7/16	1/2
6	3/8	2 7/16	1/2
6.5	3/8	2 7/16	1/2
7	3/8	2 1/2	9/16
7.5	3/8	2 1/2	9/16
8	3/8	2 1/2	9/16
8.5	3/8	2 1/2	9/19
9	3/8	2 1/2	9/16
9.5	3/8	2 1/2	3/4
10	3/8	2 1/2	3/4
10.5	3/8	2 11/16	1
11	3/8	2 11/16	1
11.5	3/8	2 11/16	1
12	1/2	3 1/4	1
12.5	1/2	3 1/4	1 1/4
13	1/2	3 1/8	1 1/8
13.5	1/2	3 1/8	1 1/8
14	1/2	3 1/8	1 1/8
14.5	1/2	3 1/8	1 1/8
15	1/2	3 1/8	1 1/8
16	5/8	3 3/4	1 3/8
17	5/8	3 3/4	1 5/8
18	5/8	3 3/4	1 5/8
19	3/4	3 7/8	1 5/8
20	5/8	3 5/8	1 1/2
22	7/8	4 1/8	1 7/8
24	1	4 1/2	2
25	1	4 1/2	2
28	1	4 1/2	2
32	1	4 1/2	2
36	1	4 1/2	2
40	1 1/4	4 1/2	2
45	1 1/4	4 1/2	2
50	1 1/4	4 1/2	2

#### How to Order

Item #: 327 BM  
 Size: 22  
 Quantity: 4  
 Tel: 1-888-966-MMCC

\*Please note: TiN coating and other surfaces available, please inquire.