

## **HSS SPIRAL POINT PLUG TAPS #51**

For Through Holes
High Speed Steel - For Tolerance Class 6H
Spiral Pointed Taps are designed to drive chips forward permitting faster speed and less force
Top Quality - Typical Origin: Germany, United States



SIZE DIA. x PITCH mm	THREAD	THREAD LENGTH mm	OVERALL LENGTH mm	TAP DRILL mm
2 x .4	Coarse	12	45	1.6
2.2 x .45	Coarse	12	45	1.75
2.5 x .45	Coarse	13	45	2.05
3 x .5	Coarse	16	49	2.5
3.5 x .6	Coarse	18	50	2.9
4 x .7	Coarse	19	53	3.3
4 x .5	Fine	19	53	3.5
4.5 x .75	Coarse	22	60	3.75
5 x .8	Coarse	22	60	4.2
5 x .5	Fine	22	60	4.5
6 x 1	Coarse	25	62	5
6 x .75	Fine	25	62	5.25
7 x 1	Coarse	28	68	6
8 x 1.25	Coarse	28	68	6.75
8 x 1	Fine	28	68	7
9 x 1	Fine	32	74	8
10 x 1.5	Coarse	32	74	8.5
10 x 1.25	Fine	32	74	8.8
10 x 1	Fine	32	74	9
12 x 1.75	Coarse	42	85	10.25
12 x 1.5	Fine	42	85	10.5
12 x 1.25	Fine	42	90	10.75
14 x 2	Coarse	42	90	12
14 x 1.5	Fine	42	90	12.5
14 x 1.25	Fine	42	90	12.75
16 x 2	Coarse	45	95	14
16 x 1.5	Fine	45	95	14.5
18 x 2.5	Coarse	45	101	15.5
20 x 2.5	Coarse	50	101	17.5
20 x 1.5	Fine	50	101	18.5

**How to Order** 

Item #: 51 Size: 8 x 1 Quantity: 10

Tel: 1-888-966-MMCC

<sup>\*</sup>Please note: To offer this complete range of sizes, several manufacturers are represented and minor variations in dimensions may occur.