

OVERSIZED HAND TAPS # 454

Top Quality - Typical Origin: USA, Germany - High Speed Steel - 4 Flute
Oversized Tolerance = +.127 mm/+ .005 inches



NOMINAL SIZE	# OF FLUTES	# 454 P Plug Form	# 454 B Bottom Form	THREAD LENGTH	OVERALL LENGTH
4 x .7	4	x	x	19	54
5 x .8	4	x	x	22	60
6 x 1	4	x	x	25	62
7 x 1	4	x	x	28	69
8 x 1.25	4	x	x	28	69
8 x 1	4	x	x	28	69
10 x 1.5	4	x	x	31	75
10 x 1.25	4	x	x	31	75
10 x 1	4	x	x	31	75
12 x 1.75	4	x	x	42	92
12 x 1.5	4	x	x	42	92
12 x 1.25	4	x	x	42	92
14 x 2	4	x	x	45	95
14 x 1.5	4	x	x	45	95
16 x 2	4	x	x	45	95
16 x 1.5	4	x	x	45	95
20 x 2.5	4	x	x	50	110
20 x 1.5	4	x	x	50	110
22 x 2.5	4	x	x	56	120
24 x 3	4	x	x	56	125

"x" denotes stock availability

UNIPASS TAP & DRILL COMBINATIONS # 451

Top Quality - Typical Origin: USA, Germany - High Speed Steel - 6H Tolerance



NOMINAL SIZE	# OF FLUTES	THREAD LENGTH	OVERALL LENGTH
3 x .5	2	13	50
4 x .7	2	13	53
5 x .8	2	16	60
6 x 1	2	20	63
7 x 1	2	24	70
8 x 1.25	2	24	70
10 x 1.5	2	27	85
12 x 1.75	2	35	102

How to Order
Item #: 454 P
Size: M 8 x 1
Quantity: 20
Tel: 1-888-966-MMCC

To offer this complete range of sizes, several manufacturers are represented and minor variations in dimensions may occur.
Larger sizes available - **Please inquire.**