

Section 5 Cutting Tools



HSS HAND/MACHINE TAPS # 352 & ROUND DIES # 223

High Speed Steel - Right Hand Cut - Square End Taps - Solid Round Dies

Tolerance: Taps - 6H Dies - 6g ISO 298/DIN 13

Top Quality - Typical Origin: Germany, England, United States



SIZE (DIA x Pitch)	Pitch	352 T Taper	352 P Plug	352 B Bottom	352 PB 2 Pc Set Plug & Bottom	352 TPB 3 Pc Set Taper Plug & Bottom	223 Round Die	Tap Drill mm	Die OD x Height mm
1 x .25	Coarse	x	x	x	-	x	x	.75	16 x 5
1.2 x .25	Coarse	x	x	x	-	x	x	.95	16 x 5
1.4 x .3	Coarse	x	x	x	-	x	x	1.10	16 x 5
1.5 x .3	Coarse	x	x	x	-	x	x	1.20	16 x 5
1.6 x .35	Coarse	x	x	x	-	x	x	1.25	16 x 5
1.7 x .35	Coarse	x	x	x	-	x	x	1.35	16 x 5
1.8 x .35	Coarse	x	x	x	-	x	x	1.45	16 x 5
2 x .4	Coarse	x	x	x	-	x	x	1.60	16 x 5
2.2 x .45	Coarse	x	x	x	-	x	x	1.75	16 x 5
2.3 x .4	Coarse	x	x	x	-	x	x	1.90	16 x 5
2.5 x .45	Coarse	x	x	x	-	x	x	2.05	16 x 5
2.6 x .45	Coarse	x	x	x	-	x	x	2.15	16 x 5
3 x .5	Coarse	x	x	x	-	x	x	2.50	20 x 5
3 x .35	Fine	-	x	x	x	-	x	2.65	20 x 5
3 x .6	Ex-Coarse	x	x	x	-	x	x	2.40	20 x 5
3.5 x .6	Coarse	x	x	x	-	x	x	2.90	20 x 5
3.5 x .35	Fine	-	x	x	x	-	x	3.15	20 x 5
4 x .7	Coarse	x	x	x	-	x	x	3.30	20 x 5
4 x .35	Fine	-	x	x	x	-	x	3.60	20 x 5
4 x .5	Fine	-	x	x	x	-	x	3.50	20 x 5
4 x .75	Ex-Coarse	x	x	x	-	x	x	3.20	20 x 5
4.5 x .75	Coarse	x	x	x	-	x	x	3.7	20 x 7
5 x .8	Coarse	x	x	x	-	x	x	4.2	20 x 7
5 x .5	Fine	-	x	x	x	-	x	4.5	20 x 5
5 x .9	Ex-Coarse	x	x	x	-	x	x	4.0	20 x 5
5.5 x .9	Coarse	x	x	x	-	x	x	4.5	20 x 5
6 x 1	Coarse	x	x	x	-	x	x	5.0	20 x 7
6 x .5	Fine	-	x	x	x	-	x	5.5	20 x 5
6 x .75	Fine	-	x	x	x	-	x	5.2	20 x 5
7 x 1	Coarse	x	x	x	-	x	x	6.0	20 x 9
7 x .5	Fine	-	x	x	x	-	x	6.5	25 x 9
7 x .75	Fine	-	x	x	x	-	x	6.2	25 x 9
8 x 1.25	Coarse	x	x	x	-	x	x	6.8	25 x 9
8 x .5	Fine	-	x	x	x	-	x	7.5	25 x 9
8 x .75	Fine	-	x	x	x	-	x	7.2	25 x 9
8 x 1	Fine	-	x	x	x	-	x	7.0	25 x 9
9 x 1.25	Coarse	x	x	x	-	x	x	7.8	25 x 9
9 x .75	Fine	-	x	x	x	-	x	8.2	25 x 9
9 x 1	Fine	-	x	x	x	-	x	8.0	25 x 9

"x" denotes stock availability, sizes continue

Individual taps available in Cobalt or TiN coated - **Please inquire.**

***Please note: According to manufacturer's guidelines, small diameter taps (diameters 6 mm & under) may be supplied with pointed ends.**

How to Order

Item #: 352 T
Size: 8 x 1.25
Quantity: 30
Tel: 1-888-966-MMCC

Please note: To offer this complete range of sizes, several manufacturers are represented and minor variations in dimensions may occur.