

TAP AND DRILL SETS # TDRS

Coarse Pitch Thread - Right Hand
 TAPS: HSS (High Speed Steel) - Ground Thread - For Tolerance Class 6 H
 DRILLS: Super HSS - Jobber Length, Point Angle 118° - Parallel Shank
 Top Quality - Typical Origin: Germany, England, United States
 103-HSS and 103-CS - Taps in set of 3 pieces per size - Taper, Plug and Bottom
 Handy Tap/PK-35 - One Plug Tap + Tap Drill per size

ITEM	SIZE	TAP SERIES	INCLUDES					CASE	MATERIAL
			TAPS	DRILLS	COARSE PITCH TAPS DIA. mm	TAPPING DRILLS DIA. mm	TAP WR.		
TDRS	103-HSS	352	21	7	M 3, 4, 5, 6, 8, 10, 12	2.5, 3.3, 4.2, 5, 6.8, 8.5, 10.2	1	Metal	HSS
TDRS	103-CS	352	21	7	M 3, 4, 5, 6, 8, 10, 12	2.5, 3.3, 4.2, 5, 6.8, 8.5, 10.2	1	Metal	CARBON
TDRS	Handy Tap	352	7	7	M 3, 4, 5, 6, 8, 10, 12	2.5, 3.3, 4.2, 5, 6.8, 8.5, 10.2	-	Plastic	HSS
TDRS	PK-35	51	7	7	M 3, 4, 5, 6, 8, 10, 12	2.5, 3.3, 4.2, 5, 6.8, 8.5, 10.2	-	Metal	HSS
TDRS	PK-35TIN	51	7	7	M 3, 4, 5, 6, 8, 10, 12	2.5, 3.3, 4.2, 5, 6.8, 8.5, 10.2	-	Metal	HSS/TIN

HAND/MACHINE TAP SETS # TS

ITEM	SIZE	INCLUDES			CASE	MATERIAL
		TAPS	SIZE RANGE	CONFIGURATION		
TS	PK-40	14	M 3, 4, 5, 6, 8, 10, 12	Series 51 Spiral Point, 1 Per Size Series 413 Spiral Flute, 1 Per Size	Metal	HSS
TS	PK-40TIN	14	M 3, 4, 5, 6, 8, 10, 12	Series 51 Spiral Point, 1 Per Size Series 413 Spiral Flute, 1 Per Size	Metal	HSS/TIN
TS	PK-370	7	M 3, 4, 5, 6, 8, 10, 12	Series 451 Unipass Taps, 1 Per Size	Metal	HSS
TS	MINI-7	21	M 1, 1.2, 1.4, 1.7, 2, 2.3, 2.6	Series 352 Hand Taps, 3 Per Size (Taper, Plug, Bottom)	Metal with Die Stock	HSS

How to Order
 Item #: TDRS
 Size: 103 HSS
 Quantity: 4
 Tel: 1-888-966-MMCC