

## HSS JOBBER SERIES TWIST DRILLS

Long Lasting, Top Quality - Typical origin: Germany, Austria, United States - Tolerance = h8



Specific styles and availability noted in each column. "x" = stock sizes, for other sizes - **Please inquire.**

SIZE DIA. mm	FLUTE LENGTH mm	OVERALL LENGTH mm	<b>338</b> HSS REGULAR Point Angle 118°	<b>338 CO</b> COBALT Point Angle 118°	<b>338 C</b> SOLID CARBIDE Point Angle 118°	<b>338 L</b> HSS LEFT HAND Point Angle 118°	<b>338 HM</b> HSS FOR BRASS Point Angle 118°	<b>338 LM</b> HSS FOR ALUMINUM Point Angle 130°	<b>338 ST</b> HSS FOR STAINLESS Point Angle 135°
0.25	3	19	x	.	.	.	.	.	.
0.3	3	19	x	.	.	.	.	.	.
0.35	4	19	x	.	.	.	.	.	.
0.4	5	20	x	.	.	x	.	.	.
0.45	5	20	x	.	.	x	.	.	.
0.5	6	22	x	.	.	x	.	.	.
0.55	7	24	x	.	.	.	.	.	.
0.6	7	24	x	.	.	x	.	.	.
0.65	8	26	x	.	.	.	.	.	.
0.7	9	28	x	.	.	x	.	.	.
0.75	9	28	x	.	.	.	.	.	.
0.8	10	30	x	.	.	x	.	.	.
0.85	10	30	x	.	.	.	.	.	.
0.9	11	32	x	.	.	x	.	.	.
0.95	11	32	x	.	.	.	.	.	.
1	12	34	x	x	x	.	x	x	x
1.05	12	34	x	x	.	.	.	.	.
1.1	14	36	x	x	.	x	x	x	x
1.15	14	36	x	x	.	.	.	.	.
1.2	16	38	x	x	.	x	x	x	x
1.25	16	38	x	x	.	.	.	.	.
1.3	16	38	x	x	.	x	x	x	x
1.35	18	40	x	x	.	.	.	.	.
1.4	18	40	x	x	.	x	x	x	x
1.45	18	40	x	x	.	.	.	.	.
1.5	18	40	x	x	x	x	x	x	x
1.55	20	43	x	x	.	.	.	.	.
1.6	20	43	x	x	.	x	x	x	x
1.65	20	43	x	x	.	.	.	.	.
1.7	20	43	x	x	.	x	x	x	x
1.75	22	46	x	x	.	.	.	.	.
1.8	22	46	x	x	.	x	x	x	x
1.85	22	46	x	x	.	.	.	.	.
1.9	22	46	x	x	.	x	x	x	x
1.95	24	49	x	x	.	.	.	.	.
2	24	49	x	x	x	x	x	x	x
2.05	24	49	x	x	.	.	.	.	.
2.1	24	49	x	x	.	x	x	x	x
2.15	27	53	x	x	.	.	.	.	.
2.2	27	53	x	x	.	x	x	x	x

Sizes continue

**How to Order**  
 Item #: 338  
 Size: 0.25  
 Quantity: 50  
 Tel: 1-888-966-MMCC

\*Please note: Length dimensions may vary slightly by manufacturer.