

Section 1

Threaded Fasteners



**Metric &
Multistandard**

METRIC STI TAPS

Taps for installing helical screw thread inserts.

H 75-P = Plug # H 75-B = Bottoming # H 75-SP = Spiral Point



H 75-P = Plug



H 75-SP = Spiral Point



H 75-B = Bottoming

THREAD DIA.	# H 75-P	# H 75-B	# H 75-SP
2 x .4	X	X	X
2.2 x .45	X	-	-
2.5 x .45	X	X	X
3 x .5	X	X	X
3.5 x .6	X	-	-
4 x .7	X	X	X
5 x .8	X	X	X
6 x 1	X	X	X
7 x 1	X	-	-
8 x 1.25	X	X	X
8 x 1	X	X	X
9 x 1.25	X	-	-
10 x 1.5	X	X	X
10 x 1	X	X	X
10 x 1.25	X	X	X
11 x 1.5	X	-	-
11 x 1	X	-	-
11 x 1.25	X	-	-
12 x 1.75	X	X	X

"x" denotes stock availability

THREAD DIA.	# H 75-P	# H 75-B	# H 75-SP
12 x 1.25	X	X	X
12 x 1.5	X	X	X
14 x 2	X	X	X
14 x 1.5	X	X	X
16 x 2	X	X	X
16 x 1.5	X	X	X
18 x 2.5	X	X	X
18 x 1.5	X	X	X
18 x 2	X	X	X
20 x 2.5	X	X	X
20 x 1.5	X	X	X
22 x 2.5	X	-	-
22 x 1.5	X	-	-
22 x 2	X	-	-
24 x 3	X	-	-
27 x 3	X	-	-
27 x 1.5	X	-	-
27 x 2	X	-	-
30 x 3.5	X	-	-
30 x 1.5	X	-	-

METRIC HELICAL REPAIR THREAD INSTALLATION TOOLS

For installing helical screw thread inserts



H 77-B = Basic



H 77-P = Production

H 77-B = Basic

THREAD	# H 77-B	# H 77-P
2 x .4	X	-
2.2 x .45	X	X
2.5 x .45	X	X
3 x .5	X	X
3.5 x .6	X	X
4 x .7	X	X
5 x .8	X	X
6 x 1	X	X
7 x 1	X	X
8 x 1.25	X	X
8 x 1	X	X
9 x 1.25	X	-
10 x 1.5	X	X

"x" denotes stock availability

H 77-P = Production

THREAD	# H 77-B	# H 77-P
10 x 1	X	X
10 x 1.25	X	X
11 x 1.5	X	-
11 x 1	X	-
11 x 1.25	X	-
12 x 1.75	X	X
12 x 1.25	X	X
12 x 1.5	X	X
14 x 2	X	X
14 x 1.5	X	X
16 x 2	X	X
16 x 1.5	X	X
18 x 2.5	X	X

THREAD	# H 77-B	# H 77-P
18 x 1.5	X	X
20 x 2.5	X	X
20 x 1.5	X	-
22 x 2.5	X	-
22 x 1.5	X	-
22 x 2	X	-
24 x 3	X	-
27 x 3	X	-
27 x 1.5	X	-
27 x 2	X	-
30 x 3.5	X	-
30 x 1.5	X	-

How to Order

Item #: H 75-P
Size: 8 x 1
Quantity: 3
Tel: 1-888-966-MMCC